

Work Order ID 54930

January 04, 2010 2:04:01 PM

Page 1

Item ID: D2829

Accept

Revision ID:

Item Name: Threaded Stud

Start Date: 1/5/2010 Start Qty: 40.00

Required Date: 1/12/2010 Req'd Qty: 40.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: mf

Date: 10-01-04

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2829

Rev B

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

0.00

0.00

SA 10/01/13

42 0

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

SA 10/01/13

42 0

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

am 10/01/13

42 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

•NOTE: Date & initial all entries

Work Order ID 54930

January 04, 2010 2:04:01 PM

Page 2

Item ID: D2829

Accept

Setup Start

Revision ID:

Stop

Item Name: Threaded Stud

Start Date: 1/5/2010 Start Qty: 40.00

Required Date: 1/12/2010 Req'd Qty: 40.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 25

0.00



Packaging

Memo

0.00

Packaging

10-1-14

(420) SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/15

MF

10-1-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

January 04, 2010 2:04:01 PM

Work Order ID: 54930



Parent Item: D2829

Parent Item Name: Threaded Stud

Start Date: 1/5/2010

Required Date: 1/12/2010

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	60.0851	4.2105			
304 ROUND BAR 0.375												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	60.0850579	
112058	0.01317895	
112473	11.6003	
113325	48.4715789	

4.2105 SN 10/01/13

W/O:		WORK ORDER CHANGES					
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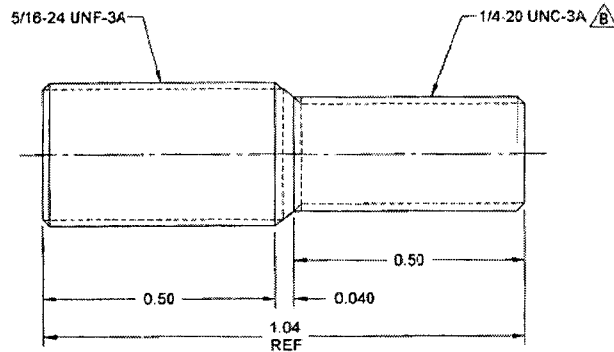
W/O:		WORK ORDER CHANGES					
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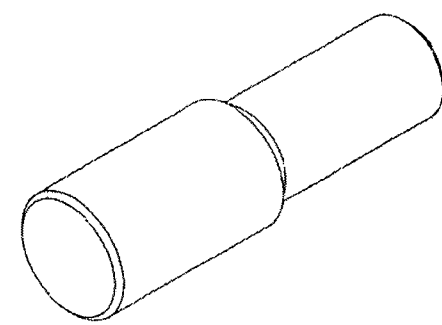
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NOTE: Date & initial all entries



D2829 THREADED STUD

#54930.



RELEASED
06/10/27

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF. DART SPEC. D304RD.DDD
OR
AISI 303 STAINLESS STEEL ROUND BAR
REF. DART SPEC. M303RD.DDD
- 2) FINISH: NONE
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 5) IDENTIFICATION: N/A
- 6) WEIGHT: 0.02 lbs

B	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO 'B' SIZE FORMAT. MATERIAL WAS AISI 4130 (ZIN AG-1); 1/4-20 UNC-3A WAS 1/4-20 UNF-3A (ZIN CS-1). REASON: REVISION OF D2011 FROM REV F TO REV G	MB	08.10.03
A	NEW ISSUE	RF	99.05.31
REV.	DESCRIPTION	BY	DATE
DESIGN	KE		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.10.03		

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D2829

REV B

SHEET 1 OF 1

TITLE

THREADED STUD

SCALE

NTS

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